



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**SK145-0114-02**  
**Job Sheet 177226**



6

Part No: SK145-0114-02

Job Qty: 6 ea

Part Name: Hook Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

775

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 6 Ea  | 5/18/18    | 5/18/18  | 0.00      | 0.00    | Start Up Large Fab-3  |           | 18-05-29       |
| 110   | Large Fab          | 6 pcs | 5/18/18    | 5/18/18  | 0.00      | 8.12    | Large Fab 1           |           | 18-05-29       |
| 120   | QC                 | 6 pcs | 5/18/18    | 5/18/18  | 0.00      | 0.00    | QC9                   |           | 18-05-29       |
| 130   | QC                 | 6 pcs | 5/18/18    | 5/18/18  | 0.00      | 0.00    | QC5                   |           | 18-05-29       |
| 140   | Powdercoat         | 6 pcs | 5/18/18    | 5/18/18  | 0.00      | 0.35    | Powdercoat8           |           | 18-06-01       |
| 150   | QC                 | 6 pcs | 5/18/18    | 5/18/18  | 0.00      | 0.00    | QC3                   |           | 18-06-01       |
| 160   | Small Fab          | 6 pcs | 5/18/18    | 5/18/18  | 0.00      | 2.28    | Small Fab-8           |           | 18-06-01       |
| 170   | QC                 | 6 pcs | 5/18/18    | 5/18/18  | 0.00      | 0.00    | QC5                   |           | 18-06-01       |
| 180   | Packaging          | 6 pcs | 5/18/18    | 5/18/18  | 0.00      | 0.00    | Packaging3-1          |           | 18-06-01       |
| 190   | QC21-SA            | 6 Ea  | 5/18/18    | 5/18/18  | 0.00      | 0.00    | QC21                  |           | 21 JUN 04 2018 |

Part Op 110 - CHAMFER V-GROOVE BEFORE WELDING AS PER DWG

Descriptions: 140 - \*\*\*MASK TOP SURFACE PRIOR TO POWDERCOAT\*\*\* START TIME: 9:20 AM FINISH TIME: 9:00 AM OVEN TEMPERATURE: 160

160 - SCUFF THE BOTTOM OF ITEM 26 AND THE TOP OF ITEM 02 PRIOR TO ADHERING THEM TOGETHER (NOTE 8) BOND ITEM 26 TO ITEM 02 ACCORDANCE TO NOTE 9 AS PER DWG USE 495 ADHESIVE

B: \_\_\_\_\_

### Job BOM

| Part / Item   | Component Name | Quantity    | Operation             | Container |
|---------------|----------------|-------------|-----------------------|-----------|
| SK145-0114-24 | Hook           | 6 Ea (1 ea) | 90-Start up Operation |           |
| SK145-0114-25 | Fitting        | 6 Ea (1 ea) | 90-Start up Operation |           |
| SK145-0114-26 | Hook Pad       | 6 Ea (1 ea) | 160-Small Fab         |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | SK145-0114-24  | 6        | 0         | 0         |
|                       | SK145-0114-25  | 6        | 0         | 0         |
| 160-Small Fab         | SK145-0114-26  | 6        | 5         | 0         |

### Part Specifications

Specifications could not be found.

**DARI**  
AEROSPACE

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No: S075383**



**Part: SK145-0114-02**

**Job No: 177226**

**Serial No/Batch: S075383**

**Revision:**

**Inspector:**

**Date: 05/29/16**